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Photoreactivity and Photopolymerization of Silicon-Bridged [1]Ferrocenophanes in the Presence of Terpyridine Initiators: Unprecedented Cleavage of Both Iron–Cyclopentadienyl Bonds in the Presence of Chlorosilanes

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Abstract: The photopolymerisation of sila[1]ferrocenophane $[Fe(\eta-C_5H_4)_2-$ SiMe₂] (3) with 4,4',4''-tri-tert-butyl-2,2':6',2"-terpyridine (tBu3terpy) as initiator has been explored. High-molecular-weight polyferrocenylsilane (PFS) $[{Fe(\eta-C_5H_4)_2SiMe_2}_n]$ (5) was formed in high yield when a stoichiometric amount of tBu₃terpy was used at 5°C. Photopolymerisation of ferrocenophane 3 at higher temperatures gave PFS 5 in lower yield and with a reduced molecular weight as a result of a slower propagation rate. Remarkably, when Me₃SiCl was added as a capping agent before photopolymerisation, subsequent photolysis of the reaction mixture resulted in the unprecedented cleavage of both iron–Cp bonds in ferrocenophane **3**: iron(II) complex [Fe- $(tBu_3terpy)_2Cl_2$] (**7**_{Cl}) was formed and the silane fragment (C₅H₄SiMe₃)₂SiMe₂ (**8**) was released. The iron–Cp bond cleavage reaction also proceeded in ambient light, although longer reaction times were required. In addition, the

Keywords: chlorosilane • cyclopentadienyl ligands • ferrocenophanes • N ligands • ring-opening polymerization unexpected cleavage chemistry in the presence of Me₃SiCl was found to be applicable to other photoactive ferrocenes such as benzoylferrocene. For benzoylferrocene and ferrocenophane **3**, the presence of metal-to-ligand charge transfer (MLCT) character in their low-energy transitions in the visible region probably facilitates photolytic iron-Cp bond cleavage, but this reactivity is suppressed when the strength of the iron-Cp bond is increased by the presence of electron-donating substituents on the cyclopentadienyl rings.

Introduction

Molecules that possess ring strain are of great interest, as they participate in a variety of reactions with the accompanying release of strain energy. An excellent example is provided by the silicon-bridged [1]ferrocenophanes (sila[1]ferrocenophanes) discovered by Osborne and co-workers in 1975.^[1-4] These molecules are strained since the bridging silicon atom forces the two cyclopentadienyl rings in ferrocene to tilt towards each other by a dihedral angle of approximately 21°.^[5] Indeed, differential scanning calorimetry

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[b] W. Y. Chan, Dr. A. J. Lough, Prof. I. Manners Department of Chemistry, University of Toronto 80 St. George Street, Toronto, Ontario, M5S 3H6 (Canada) showed that the strain energy in sila[1]ferrocenophanes is between 70 and 80 kJ mol⁻¹.^[6] To relieve ring strain, sila[1]ferrocenophanes readily undergo ring-opening reactions when they are treated with proton sources to give silyl-substituted ferrocenes.^[7-9] In addition, sila[1]ferrocenophanes undergo ring-opening polymerisation (ROP) upon exposure to heat, anionic initiators, or transition-metal catalysts.^[10] For both of these types of ring-opening reactions, ring strain is relieved through cleavage of the ipso-Cp carbon-silicon bond. Ferrocenophanes with a larger bridging atom such as tin have also been synthesised and they possess smaller tilt angles and correspondingly less ring strain.^[11] Despite the reduction in strain, these compounds undergo similar ringopening reactions and the insertion of metal-carbonyl fragments into the ipso-Cp carbon-tin bond of a stanna[1]ferrocenophane has been observed.[12]

In contrast to cleavage of the *ipso*-Cp carbon-bridging atom bond, relief of ring strain by breaking the iron–Cp bond in ferrocenophanes has only recently been identified.^[13] The first examples involved iron–Cp bond cleavage

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in boron- or phosphorus-bridged ferrocenophanes. In 2000, our group and that of Braunschweig reported that boronbridged ferrocenophanes react with $[Fe_2(CO)_9]$ or $[Co_2(CO)_8]$ and metal-carbonyl fragments are inserted into an iron-Cp bond.^[14] Later in 2003, Miyoshi and co-workers showed that phosphorus-bridged ferrocenophanes undergo iron-Cp bond cleavage when irradiated with UV light in the presence of phosphanes and phosphites; one of the Cp ligands dissociates and the incoming phosphane or phosphite coordinates to the iron centre.^[15] When the phosphane or phosphite is absent, ROP of the phosphorus-bridged ferrocenophane was observed in THF.^[16] To the best of our knowledge, there are only two published examples of iron-Cp bond cleavage in silicon-bridged ferrocenophanes.^[17,18] In 2004, our group reported that sila[1]ferrocenophanes undergo ROP when treated with $Na[C_5H_5]$ and UV light (Scheme 1).^[17] This reaction proceeds through an iron-Cp



Scheme 1. Photocontrolled ring-opening polymerisation of ferrocenophanes to give polyferrocenylsilanes.

bond cleavage mechanism as the incoming Cp anion displaces one of the Cp ligands in the ferrocenophane. A living polymerisation follows and polyferrocenylsilanes (PFS) with controllable molecular weight and with low polydispersity are obtained. This is possible because each Cp anion generates one polymer chain, initiation is fast and no significant chain transfer or termination steps occur.

In addition to iron–Cp bond cleavage, sila[1]ferrocenophanes have been found to undergo reversible $\eta^5-\eta^1$ ring slippage in the presence of phosphanes (Scheme 2).^[19] Pho-



Scheme 2. Reversible haptotropic shift of a Cp ligand in a [1]ferrocenophane.

tolysis of a solution containing a [1]ferrocenophane and 1,2bis(diphenylphosphino)ethane resulted in slippage of a Cp ring from an η^5 to an η^1 coordination mode; when the ringslipped product was heated at 70°C, quantitative extrusion of the phosphane occurred and the [1]ferrocenophane was regenerated. Isolation of the ring-slipped product is significant as it suggests the photopolymerisation of ferrocenophanes in donor solvents such as THF may involve a ringslipped species, with THF solvent molecules occupying the coordination sites vacated by the ring-slipped Cp ring.

The aforementioned interesting and unexpected discoveries concerning the photopolymerisation of sila[1]ferrocenophanes prompted us to perform in depth studies of the photoreactivity of these interesting strained species. In this paper we report on our exploration of non-Cp-based initiators. The ligands chosen for this study were 4,4',4''-tri-*tert*butyl-2,2':6',2''-terpyridine (**1**, *t*Bu₃terpy) and 2,2':6',2''-terpyridine (**2**).



Results and Discussion

Attempted photolytic ring-opening of sila[1]ferrocenophane 3 using terpyridine 1—formation of polyferrocenylsilane 5: To study the reactivity of monomer 3 towards terpyridine initiator 1, we first attempted to stoichiometrically ring-open the monomer to form $4a^{[20]}$ (Scheme 3). A solution containing equimolar amounts of monomer 3 and terpyridine 1 in THF was photolysed with a mercury lamp for 1 h at 5°C. The colour of the solution changed from red to brownish green, and precipitation of the reaction mixture into Et₂O gave a yellow powder in 82% yield. The ¹H NMR spectrum of the powder showed peaks consistent with PFS 5,^[21] and GPC analysis of the polymer gave $M_n = 40100$ and PDI = 1.55.

The formation of polymer in this stoichiometric reaction suggests that chain propagation is much faster than monomer initiation. Thus when monomer **3** is ring-opened by terpyridine **1**, the subsequent product presumably immediately reacts to rapidly ring-open more monomer units to form PFS **5**. When the above reaction was performed at 20°C, PFS **5** was formed in 76% yield with a bimodal molecular weight distribution (M_n =59000, PDI=1.51, 71% of all polymer; M_n =7600, PDI=1.32, 29% of all polymer). When



Scheme 3. Attempted photolytic ring-opening of monomer 3 in the presence of terpyridine 1.

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we carried out the reaction at an even higher temperature (35 °C), the yield of PFS 5 dropped still further to 29% and a lower molecular weight was observed ($M_n = 20600$, PDI = 1.79).



Scheme 4. Formation of PFS **5** and cyclic dimer **6** in the photolysis of monomer **3**.

Table 1. Photopolymerisation of monomer ${\bf 3}$ with ${\bf 1}$ as initiator at various temperatures. $^{[a]}$

	<i>T</i> [°C]	Monomer 3 [%]	Polymer 5 [%]	Cyclic dimer 6 [%]
1	5	1	97	2
2	20	10	84	6
3	35	63	27	10

[a] Analysis by $^1\!\mathrm{H}$ NMR spectroscopy in $\mathrm{C_6D_6}$ after photolysis for 30 min in THF.

Previous work by our group has revealed that the propagation rate for the photopolymerisation decreases with increasing temperature when $Na[C_sH_s]$ was used as initiator.^[18,22] To confirm that the propagation rate also decreases with increasing temperature in the terpyridine-initiated pho-

topolymerisation, conversion to polymer was measured by ¹H NMR spectroscopy after 30 minutes of irradiation at three different temperatures. The results of these experiments are summarised in Scheme 4 and Table 1.

For the reaction at 5°C, analysis of the reaction mixture by ¹H NMR spectroscopy showed 97% conversion to PFS 5.^[23] Conversion to PFS 5 only reached 84% for the reaction at 20°C, and 27% for the reaction at 35°C. The reduced conversion to polymer at higher temperatures confirmed that propagation rates are slower, resulting in lower molecular weights.^[24] Surprisingly, cyclic dimer $6^{[25]}$ was also formed in all three cases and was present in an increasingly larger amounts at the higher temperatures. A possible route to cyclic dimer 6 is backbiting of the

growing polymer chain.^[26] Since propagation is slower at higher temperatures, it is likely that the backbiting reaction becomes more significant at these temperatures, producing a larger amount of 6.

A plausible mechanism for the photopolymerisation of monomer **3** and the formation of cyclic dimer **6** is shown in Scheme 5. Photolysis of monomer **3** and tBu_3terpy should give species $4a^{[20]}$ (not observed), which rapidly reacts with additional units of monomer **3** to form a PFS polymer chain (**5a**). The broad molecular-weight distribution (in some cases bimodal) observed for PFS **5** may be explained by the presence of backbiting and macrocondensation reactions. Backbiting occurs when the propagating Cp anion of PFS **5a** attacks the iron centre in the previous repeat unit, releasing tBu_3terpy and cyclic dimer **6**. Alternatively, the propagating Cp anion from PFS **5a** could attack the Fe centre at the head of a neighbouring PFS chain in a macrocondensation reaction to give tBu_3terpy and an elongated PFS chain (**5b**).

As terpyridine 1 initiated the polymerisation of monomer 3, we also investigated the possibility of molecular weight control. Three different monomer to initiator ratios were examined and the results are summarised in Table 2.

Unlike the photopolymerisation that utilises $Na[C_5H_5]$ as initiator, the use of terpyridine 1 does not allow efficient molecular weight control in the polymerisation of monomer 3. As the amount of initiator decreased, so did the molecular weight and also the isolated yield of PFS 5. These results suggest that terpyridine 1 is an inefficient initiator for the photopolymerisation of 3.



Scheme 5. Possible backbiting and chain transfer reactions in the photopolymerisation of monomer 3 using tBu_3 terpy as initiator.

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Table 2. Photopolymerisation of monomer 3 using terpyridine 1 at 5°C.

[M]:[I]	<i>t</i> [h]	$M_{\rm n}$ expected	$M_{\rm n}$ found ^[a]	PDI	Isolated yield of 5 [%]
25:1	2	6100	$1.0 \times 10^5 (0.36)$	1.33	43
			9300 (0.64)	1.52	
50:1	2	12100	61600 (0.48)	1.28	16
			5500 (0.52)	1.30	
75:1	4	18200	53800 (0.55)	1.33	5
			5300 (0.45)	1.22	

[a] All molecular weight distributions were bimodal, and the number in parentheses indicate the relative amounts of each fraction.

Photolysis of sila[1]ferrocenophane 3 in the presence of terpyridine and trimethylsilyl chloride-unexpected formation of bis(terpyridine)iron complex 7_{CI} : Since it was not possible to prepare compound $4a^{[20]}$ from equimolar amounts of monomer 3 and terpyridine 1, we decided to add Me₃SiCl to the mixture before UV irradiation to immediately cap this species during the photolysis and allow the isolation of derivative $4b^{[20]}$ (Scheme 6). However, surprisingly copious amounts of a purple precipitate were formed after this solution was photolysed for 1 h at 5°C. The purple colour is diagnostic for a $[Fe(terpyridine)_2]^{2+}$ ion. Purple solid 7_{Cl} was isolated by filtration in the glovebox and dried under vacuum. Analysis of the orange filtrate by ¹H NMR spectroscopy showed resonances for unreacted monomer 3 (ca. two equivalents with respect to unreacted 1), terpyridine 1, silane 8, and PFS 5 (ca. one equivalent with respect to unreacted 1). We also characterised silane 8 using HRMS and GC-MS. Analysis of the orange filtrate by HRMS showed a molecular ion at m/z = 332.181802, which corresponds to the composition C₁₈H₃₂Si₃. Separation of the different compounds in the filtrate was accomplished by means of GC-MS, and the major component had a m/z ratio of 332. Analysis of its major fragments in the mass spectrum confirmed the structure of silane 8 as $[(C_5H_4SiMe_3)_2SiMe_2]$ (see Experimental Section).

Purple solid 7_{CI} was identified by NMR spectroscopy and mass spectrometry. The ¹H NMR spectrum of 7_{Cl} corresponds to that of a coordinated terpyridine ligand, as protons ortho to the nitrogen atoms, H6 and H6", showed the



fashion. The bite angles of the two terpyridine ligands are 161.87(10)° (N1-Fe1-N3) and 161.20(10)° (N4-Fe1-N6) and the large deviation from linearity suggests the iron atom is in a distorted octahedral environment. Indeed, the cation exhibits tetragonal compression and two of the six Fe-N bonds (d-(Fe1-N2)=1.879(2) Å, d(Fe1-N5 = 1.878(2) Å) are shorter than the remaining four Fe-N bonds (av 1.968 Å). As a

Scheme 6. Attempted photolytic ring-opening of monomer 3 in the presence of terpyridine 1 and trimethylsilyl chloride, unexpected formation of iron bis(terpyridine) complex 7_{Cl} .

characteristic upfield shift (from $\delta = 8.77$ ppm to $\delta =$ 6.88 ppm) after metal coordination.^[27] ESI-MS analysis of $7_{\rm CI}$ showed a doubly charged molecular ion peak at m/z =429.25, which corresponds to the composition $[C_{54}H_{70}N_6Fe]^{2+}$. From these data, we deduced the structure of $\mathbf{7}_{Cl}$ to be $[Fe(tBu_3terpy)_2]Cl_2$.^[28]

We attempted to confirm the molecular structure of $\mathbf{7}_{\rm Cl}$ by X-ray crystallography, but we were unable to grow satisfactory crystals despite numerous attempts. When the Cl- ions in $7_{\rm Cl}$ were exchanged with PF_6^- to give $7_{PF_6}{}^{[29]}$ we succeeded in obtaining X-ray quality crystals of 7_{PF_6} by diffusion of Et_2O vapour into a solution of 7_{PF_6} in THF. Figure 1 shows the molecular structure of 7_{PF_6} and Table 3 contains selected geometric parameters for this compound.



Figure 1. Molecular structure of 7_{PF_6} (thermal ellipsoids at 30% probability). Hydrogen atoms have been removed for clarity and the PF₆ anions are not shown.

The molecular structure of 7_{PF_6} confirmed the anticipated atomic arrangement. As in other $[Fe(terpyridine)_2]^{2+}$ ions,^[30] the terpyridine ligands in 7_{PF_6} are bound in a meridional

result, the pyridine rings con-

taining N2 and N5 can be con-

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Table 3. Selected bond lengths [Å] and angles [°] for 7_{PF_6} .

Fe1-N1	1.961(2)	N1-Fe1-N3	161.87(10)
Fe1-N2	1.879(2)	N4-Fe1-N6	161.20(10)
Fe1-N3	1.964(3)	N1-Fe1-N4	92.76(10)
Fe1-N4	1.970(2)	N3-Fe1-N4	91.11(10)
Fe1-N5	1.878(2)	N3-Fe1-N6	88.87(10)
Fe1-N6	1.978(2)	N6-Fe1-N1	93.08(10)
N1-C1	1.341(4)	C1-N1-C5	116.2(2)
N1-C5	1.368(4)	C6-N2-C10	120.6(2)
N2-C6	1.353(4)	C11-N3-C15	118.0(3)
N2-C10	1.350(4)	C28-N4-C32	117.6(2)
N3-C11	1.365(4)	C33-N5-C37	120.1(2)
N3-C15	1.336(4)	C38-N6-C42	117.8(2)
N4-C28	1.345(3)		
N4-C32	1.367(4)		
N5-C33	1.350(3)		
N5-C37	1.358(3)		
N6-C38	1.365(4)		
N6-C42	1.342(4)		

sidered as axial ligands, and the pyridine rings containing N1, N3, N4 and N6 equatorial ligands. The two types of pyridine rings can also be differentiated by inspecting the angle around the nitrogen atom: the average C-N-C angle for axial pyridine rings is 120.4°, while the corresponding angle for equatorial pyridine rings is 117.4°. These structural characteristics are similar to those of the parent [Fe(terpyridine)₂]²⁺ ion without *tert*-butyl groups.^[30] There are no close contacts between the cation and anions in **7**_{PFo}.

A possible route to 7_{Cl} and 8 is illustrated in Scheme 7. Photolysis of monomer **3** and *t*Bu₃terpy should generate ring-opened monomer $4a^{[20]}$ (not observed), and the pendent Cp ligand presumably reacts immediately with one equivalent of Me₃SiCl to give compound **4b** (not observed). Because the pendent Cp ligand is capped, ring-opening polymerisation is suppressed and ring-opened monomer **4b** reacts with another molecule of *t*Bu₃terpy to form [Fe(*t*-Bu₃terpy)₂]²⁺, releasing the bound Cp ligand. Finally, the Cp anion reacts with another equivalent of Me₃SiCl, capping the remaining Cp ring to give silane **8**.

After identifying the products formed in this ring-opening reaction, we studied the factors that might affect the yield of

 7_{Cl} . We varied the photolysis time, the chlorosilane, the terpyridine, and the light source. Table 4 summarises the results of these experiments.

Table 4.	Photolytic	ring-opening	of 3	at 5°	C.
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	3 [equiv]	Terpyridine 1 [equiv]	Me₃SiCl [equiv]	<i>t</i> [h]	Yield of $7_{Cl}^{[a]} [\pm 5\%]$
1	1.0	1.0	1.5	1	91
2	1.0	1.0	1.5	2	85
3	1.0	1.0	1.5	48 ^[b]	44
4	1.0	1.0	1.5	72 ^[c]	<1
5	1.0	1.0	$1.5^{[d]}$	2	59
6	1.0	1.0 ^[e]	1.5	1	39 ^[f]

[a] Isolated yield based on **1**. Errors ca. $\pm 5\%$ [b] Reaction was kept at 25°C and only exposed to ambient light, not UV light. [c] No irradiation was performed and the reaction vessel was kept in the dark at 25°C and wrapped in Al foil to exclude all ambient light. [d] Ph₃SiCl was used. [e] 2,2':6',2''-Terpyridine (**2**) was used. [f] The analogue of **7**_{Cl} (without *tert*-butyl groups) was formed.

High yields of 7_{CI} (up to 91%) were obtained with either 1 h or 2 h of photolysis at 5°C (entry 1 and 2, Table 4). Remarkably, the reaction also proceeded in ambient light (without UV irradiation), giving a 44% yield of 7_{CI} after 48 h (entry 3). However, when the reaction vessel was kept in the dark and aluminium foil was used to exclude all light, only negligible quantities of 7_{CI} were formed (entry 4). This reaction is also applicable to other silyl chlorides, but replacement of Me₃SiCl with Ph₃SiCl resulted in a reduced yield of 7_{CI} (entry 2 vs. entry 5). When 2,2':6',2''-terpyridine (2) was used, the product yield decreased to 39% (entry 6).

Photolysis of other ferrocenophanes and ferrocenes in the presence of tBu_3 terpy and Me_3SiCI: To establish the scope of this photoinduced iron–Cp bond cleavage reaction, we subjected a variety of ferrocenophanes and ferrocenes to the optimised reaction conditions (entry 1 in Table 4). The results of these experiments are shown in Table 5.

Of the three unstrained ferrocenes tested in this reaction, no reaction was observed for ferrocene (entry 2) or 1,1'-di-



Scheme 7. Possible route for the formation of 7 and 8.

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Table 5. Photolytic Fe–Cp bond cleavage in ferrocenes and ferroceno-phanes $^{\left[a\right] }$

	Compound	α [°]	Isolated yield of 7 _{Cl} [%]
1	$[Fe(\eta-C_5H_4)_2SiMe_2]$ (3)	20.8 ^[41]	91
2	$[Fe(\eta-C_5H_5)_2]$	0	0
3	$[Fe(\eta-C_5H_4Me)_2]$	2.4 ^[42]	0
4	$[Fe(\eta-C_5H_5)\{\eta-C_5H_4C(O)Ph\}]$	0	34
5	$[Fe(\eta-C_5H_4)_2CH_2CH_2]$	21.6 ^[43]	2
6	$[Fe(\eta-C_5H_4)_2SiMe_2SiMe_2]$	4.3[44]	0
7	$[Fe(\eta-C_5H_3tBu)_2SiPh_2]$	18.8[35]	6

[a] The reaction conditions used are identical to that of entry 1 in Table 4 (1 equiv tBu_3 terpy, 1.5 equiv Me₃SiCl, 5 °C, 1 h irradiation).

methylferrocene (entry 3) after 1 h of photolysis. In contrast, benzoylferrocene produced 7_{Cl} in 34% yield (entry 4). This is not surprising since benzoylferrocene is known to undergo photochemical iron-Cp bond cleavage.^[31] To study the effect of ring-tilt (α) on this reaction, we varied the type and number of bridging element(s) in the ferrocenophane. We tested two different [2]ferrocenophanes that have tilt angles close to that of either a [1]ferrocenophane or ferrocene, respectively. Unlike [1]ferrocenophane 3, these two [2]ferrocenophanes were essentially unreactive under the reaction conditions. The [2]ferrocenophane with a -CH₂CH₂- bridge showed minimal iron-Cp bond cleavage, forming 7_{Cl} in only 2% yield (entry 5), and the [2]ferrocenophane with a -Si-Me₂SiMe₂- bridge showed no reaction (entry 6). Lastly, we explored the influence of iron-Cp bond strength in this reaction. We used a [1]ferrocenophane containing tert-butyl groups on the Cp rings, as the presence of electron-donating groups has been shown to strengthen the iron-Cp bond.^[32] The increased iron-Cp bond strength makes the photolytic bond cleavage much more difficult, reducing the yield of 7_{Cl} to 6% (entry 7). The increase in iron-Cp bond strength in the case of electron-donating substituents on the Cp rings also explains the lack of photoreactivity for the [2]ferrocenophane with a -CH₂CH₂- bridge (entry 5).

These results suggest the iron–Cp bond cleavage reaction takes place most readily for ferrocene derivatives with appreciable metal-to-ligand charge transfer (MLCT) character in the lowest energy transition.^[33] The MLCT character can be introduced by adding an electron-withdrawing benzoyl group in conjugation with the Cp ring (e.g. in benzoylferrocene),^[31] or by tilting the Cp rings towards each other (e.g. in [1]ferrocenophane **3**).^[34] The iron–Cp bond strength is also an important factor in this reaction: when this bond is strengthened with alkyl substituents on the Cp ring^[32,35] (such as in Fe(η -C₅H₃tBu)₂SiPh₂), the tendency for iron–Cp bond cleavage is significantly reduced.

Conclusion

We have explored the use of tBu_3 terpy as an alternative initiator to Na[C₅H₅] for the photopolymerisation of sila[1]ferrocenophanes. Compared to Na[C₅H₅], tBu_3 terpy showed much less molecular weight control and gave lower polymer yields. To understand the polymerisation mechanism, we attempted to trap reactive anionic intermediates using Me₃SiCl. Surprisingly, photolysis of a solution containing ferrocenophane **3**, tBu_3 terpy and Me₃SiCl resulted in dissociation of both Cp ligands in ferrocenophane **3** and very little polymerisation. The bis(terpyridine)iron(II) salt **7**_{Cl} was formed and silane fragment **8** derived from the ferrocenophane was released. This reaction occurs readily with UV irradiation, but also proceeds under ambient light, albeit with a slower rate.

The scope of this photolytic iron-Cp bond cleavage reaction was examined by using other ferrocene derivatives. Benzoylferrocene is photoactive and also displayed the same reactivity. However, [2]ferrocenophanes are much more difficult substrates for this reaction and are essentially unreactive. For a [1]ferrocenophane substituted with alkyl groups in the Cp rings, photolytic iron-Cp bond cleavage becomes much more difficult due to the stronger iron-Cp bond. We attribute these reactivity differences to the presence of MLCT character in the low-lying excited states of benzoylferrocene and ferrocenophane 3, allowing for photochemical cleavage of the iron-Cp bond. Nevertheless, photolytic iron-Cp bond cleavage in a [1]ferrocenophane can be suppressed when the iron-Cp bonds are strengthened by alkyl substitution on the Cp rings. As the photocontrolled ROP of a ferrocenophane also involves the cleavage of an iron-Cp bond,^[17,18] we anticipate that the reactivity of a ferrocenophane in the photolytic iron-Cp bond-cleavage reaction described in this work should be a good indicator of whether it will undergo photopolymerisation.

The observation that tBu_3 terpy is a much less effective initiator than $Na[C_5H_5]$ in the photopolymerisation of sila[1]ferrocenophanes can be explained by considering the electronic and steric demands of these ligands. Since tBu3terpy is a neutral species, it is not expected to bind as strongly to the iron centre of the ferrocenophane as the Cp⁻ ion. Also, unlike Cp⁻, which coordinates to the iron atom in a facial geometry, tBu3terpy is more sterically demanding and binds in a meridional fashion. These two factors contribute to the lability of tBu3terpy in the polymer head group of PFS 5a^[20] allowing it to be displaced by the pendent Cp anion in back-biting and macrocondensation reactions. Our future investigations will focus on six-electron, anionic initiators that bind in a facial geometry (e.g., tris(pyrazolyl)borates) as they should bind more efficiently and function as improved initiators.

Experimental Section

4,4',4"-Tri-*tert*-butyl-2,2':6',2"-terpyridine, 2,2':6',2"-terpyridine, Ph₃SiCl, NH₄PF₆, ferrocene, 1,1'-dimethylferrocene and benzoylferrocene were purchased from Aldrich and used as received. Me₃SiCl was purchased from Aldrich and distilled before use. Monomer **3** was synthesised according to a literature procedure.^[36] Most reactions and manipulations were performed under an atmosphere of pre-purified N₂ by using Schlenk techniques or in an inert atmosphere glovebox. Unless specified as ACS grade, solvents were dried by the Grubbs method^[37] or standard

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methods followed by distillation. Photolysis experiments were performed with a Philips HPK 125 mercury lamp with a Pyrex filter, and the reaction vessel was placed in a thermostated water bath to maintain the specified temperature. Compounds 5, $7_{\rm Cl}$ and $7_{\rm PF_6}$ were air-stable and handled in air after workup. 1H, 13C and 19F NMR spectra were recorded on Varian Unity or Varian Mercury spectrometers. ¹H resonances were referenced internally to the residual protonated solvent resonances and ¹³C resonances were referenced internally to the deuterated solvent resonances. ¹⁹F resonances were referenced externally to CFCl₃ and ³¹P resonances were referenced externally to H₃PO₄. Molecular weights were determined by gel permeation chromatography (GPC) with a Viscotek GPC MAX liquid chromatograph equipped with a Viscotek Triple Detector Array. The triple detector array consists of a deflection refractometer, a four-capillary differential viscometer, and a right-angle laser-light-scattering detector ($\lambda_0 = 670$ nm). Conventional calibration was used and molecular weights were determined relative to polystyrene standards purchased from American Polymer Standards. ACS grade THF was used as the eluent at flow rate of 1.0 mLmin⁻¹. Electron impact (EI) mass spectra were recorded with a Micromass 70S-250 mass spectrometer in electron impact mode. The calculated isotopic distribution for each ion was in agreement with experimental values. Electrospray ionisation (ESI) mass spectra were recorded with an ABI/Sciex QStar mass spectrometer using MeOH/H2O containing 0.1% formic acid as mobile phase. GC-MS was performed using a Perkin-Elmer TurboMass mass spectrometer (EI source 70 eV) with an Autosystem XL Gas Chromatograph with programmable pneumatic control. The column was a ZB-5 MS (Phenomenex, USA) with dimensions 30 m×0.25 mm×0.25 µm. The GC injector was kept at 300 °C, and the initial column temperature was 40 °C (held for 1 min). A temperature ramp of 25 °Cmin⁻¹ was used until the temperature reached 300 °C, at which it was held constant for 1 min. Helium was used as the carrier gas with a flow rate of 1 mLmin⁻¹. The MS source temperature was 185°C and temperature of the transfer line was 225 °C. Elemental analyses were performed using a Perkin-Elmer 2400 C/H/N analyser.

Reaction of 3 with 4,4',4"-tri-*tert***-butyl-2,2':6',2"-terpyridine (1)**: Compound **3** (51 mg, 0.21 mmol) and terpyridine **1** (86 mg, 0.21 mmol) were dissolved with THF (ca. 2 mL) in a Schlenk tube. The tube was photolysed at 5 °C for 1 h to give a brownish green solution. Precipitation into anhydrous Et₂O (50 mL) gave PFS **5** as a yellow powder that was isolated by filtration. The powder was washed with anhydrous Et₂O until the filtrate was colourless and the solid was dried under high vacuum, yield 42 mg (82%). Analysis of the pale yellow filtrate by ¹H NMR spectroscopy showed it contained only unreacted terpyridine **1**.

Data for **5**: Its ¹H NMR spectrum matches the data reported previously:^[21] ¹H NMR (400 MHz, C₆D₆, 25 °C): δ = 4.28, 4.11 (brs, 8H; Cp), 0.55 ppm (s, 6H; Me); GPC (conventional calibration) M_n = 40100, M_w = 62100, PDI = 1.55.

When this reaction was repeated at higher temperatures, PFS **5** was still formed but with a lower molecular weight and a broader molecular-weight distribution. ¹H NMR analysis of these filtrates showed unreacted terpyridine **1**, monomer **3** and cyclic dimer **6**. Reaction at 20°C: 76% yield of PFS **5**, M_n =59000, PDI=1.51, 71% of all polymer; M_n =7600, PDI=1.32, 29% of all polymer. Reaction at 35°C: 29% yield of PFS **5**, M_n =20600, PDI=1.79.

For the conversion measurements, the photolysis was stopped after 30 min at each temperature (5°C, 20°C, 35°C) and the solvent was removed in vacuo. Conversion was calculated by comparing the integrations of the resonances for monomer **3**, PFS **5**, and cyclic dimer **6**. The reported conversion is the average of values calculated from Cp and methyl resonances.

Attempts at molecular weight control in the polymerisation of 3 with 4,4',4"-tri-*tert*-butyl-2,2':6',2"-terpyridine (1), a typical example: Compound 3 (100 mg, 0.41 mmol) was dissolved in THF (1.35 mL) in a Schlenk tube and a THF solution of terpyridine 1 (0.66 mL of 0.025 M, 0.016 mmol) was added. The total volume of solvent was kept at 2 mL. After 2 h of photolysis at 5°C, the brown solution was precipitated into rapidly stirred ACS grade hexanes (100 mL). A light brown precipitate

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yield 43 mg (43%). Its ¹H NMR spectrum was identical to that of PFS 5. **Reaction of 3 with 4,4',4"-tri-***tert***-butyl-2,2':6',2"-terpyridine (1) in the presence of Me₃SiCl, a typical example:** Compound 3 (50 mg, 0.21 mmol) and terpyridine 1 (83 mg, 0.21 mmol) were dissolved with THF (ca. 2 mL) in a Schlenk tube. Me₃SiCl (0.04 mL, 0.32 mmol) was added and the solution was photolysed at 5 °C for 1 h. A purple precipitate was formed. A small amount of hexanes was added to ensure complete precipitation of the solid, which was isolated by filtration in the glovebox. The solid was washed with more hexanes and dried under high vacuum to give 7_{Cl}, yield 89 mg (91%). The orange filtrate was pumped to dryness to give an orange-red oily solid. ¹H NMR analysis of the oil showed it contained unreacted 3, terpyridine 1, silane 8 and some PFS 5.

was formed and was collected by filtration and dried under high vacuum,

Data for 7_{Cl}: ¹H NMR (400 MHz, CD₃CN, 25 °C): δ = 9.06 (s, 4H; 3' and 5'), 8.63 (d, ⁴J(H,H) = 2 Hz, 4H; 3 and 3''), 7.04 (dd, ³J(H,H) = 6 Hz, ⁴J-(H,H) = 1.5 Hz, 4H; 5 and 5''), 6.88 (d, ³J(H,H) = 6 Hz, 4H; 6 and 6''), 1.82 (brs, 18H; *t*Bu at C4'), 1.27 ppm (brs, 36H; *t*Bu at C4 and C4''); ¹³C[¹H] NMR (125.7 MHz, CD₃CN, 25 °C): δ = 164.5, 164.3, 160.9, 159.0, 153.1, 125.1, 122.44, 122.41 (aromatic), 37.6 (*C*(CH₃)₃), 36.2 (*C*(CH₃)₃), 31.3 (*C*(CH₃)₃), 30.5 ppm (*C*(CH₃)₃); ESI-MS (positive mode, MeOH/ H₂O eluent): *m/z* (%): 429.2 (100) [*M*]²⁺; elemental composition from ESI-MS: *m/z* calcd: 429.2500; found: 429.2487, corresponds to [C₅₄H₇₀N₆Fe]²⁺; elemental analysis calcd (%) for C₅₄H₇₀N₆FeCl₂: C 69.75, H 7.59, N 9.04; found: C 66.86, H 7.91, N 8.77. Although the elemental analysis of 7_{C1} was performed seven times using samples from different batches, satisfactory analytical data have not yet been obtained, most probably due to its incomplete combustion.

The identity of silane **8** was established by MS and GC-MS. Before concentration of the above orange filtrate, its analysis by MS showed a molecular ion peak at m/z 332 (22%) and other fragments at m/z 195 (100%) $[M-\text{SiMe}_3-\text{C}_5\text{H}_4]^+$ and 73 (49%) $[\text{SiMe}_3]^+$. HRMS of the same sample (EI, 70 eV): m/z calcd for $\text{C}_{18}\text{H}_{32}\text{Si}_3$: 332.181186; found: 332.181802, fit 1.9 ppm. The orange filtrate was then diluted for analysis by GC-MS. The major component that eluted at 9.5 min showed a molecular ion at m/z 332. Major peaks: m/z (%): 332 (1) $[M]^+$, 259 (1) $[M-\text{SiMe}_3]^+$, 195 (100) $[M-\text{SiMe}_3-\text{C}_5\text{H}_4]^+$, 122 (27) $[M-2\text{SiMe}_3-\text{C}_5\text{H}_4]^+$, 73 (100) $[\text{SiMe}_3]^+$.

Metathesis reaction of 7_{CI} with NH₄PF₆—synthesis of 7_{PF_6} : Compound 7_{CI} (86 mg, 0.092 mmol) was dissolved in ACS grade MeOH (1 mL) and a solution of NH₄PF₆ (144 mg, 0.88 mmol) in ACS grade MeOH (1 mL) was added dropwise. The mixture was stirred for 10 min and a dark purple precipitate was formed. Distilled H₂O (10 mL) was added and the suspension was filtered through a fritted glass funnel to collect the purple solid. The solid was washed with distilled H₂O, ACS grade Et₂O and dried overnight under high vacuum, yield 91 mg (86%). Crystals for a single crystal X-ray diffraction study were obtained by diffusion of Et₂O vapour into a solution of 7_{PF_6} in THF at 25°C.

Data for 7_{PF_6} : ¹H NMR (400 MHz, CD₃CN, 25 °C): $\delta = 8.93$ (s, 4H; 3' and 5'), 8.50 (s, 4H; 3 and 3''), 7.05 (d, ³*J*(H,H) = 6 Hz, 4H; 5 and 5''), 6.87 (d, ³*J*(H,H) = 6 Hz, 4H; 6 and 6''), 1.80 (brs, 18H; *t*Bu at C4'), 1.27 ppm (brs, 36H; *t*Bu at C4 and C4''); ¹⁹F NMR (376 MHz, CD₃CN, 25 °C): $\delta = -73.0$ ppm (d, ¹*J*(F,P) = 706 Hz, 12 F); ³¹P NMR (162 MHz, CD₃CN, 25 °C): $\delta = -143.5$ ppm (sept, ¹*J*(P,F) = 706 Hz, 1P).

Reaction of 3 with 4,4',4"-tri-*tert***-butyl-2,2'**:6',2"-**terpyridine (1) in the presence of Ph₃SiCl**: By using the typical procedure described above, **3** (50 mg, 0.21 mmol), terpyridine **1** (83 mg, 0.21 mmol) and Ph₃SiCl (92 mg, 0.31 mmol) were photolysed in THF (ca. 2 mL) at 5 °C for 2 h. Purple solid **7**_{Cl} was formed. In the glovebox, a small amount of hexanes was added to the solution to ensure complete precipitation of **7**_{Cl}. Filtration through a fritted glass funnel followed by drying under high vacuum gave purple solid **7**_{Cl}, yield 57 mg (59%). The reddish brown filtrate was pumped to dryness to give a red orange solid, and analysis by ¹H NMR spectroscopy showed it contained unreacted **3**, terpyridine **1**, Ph₃SiCl and some PFS **5**.

Reaction of 3 with 2,2':6',2"-terpyridine (2) in the presence of Me₃SiCI: By using the typical procedure described above, compound 3 (50 mg, 0.21 mmol), compound 2 (48 mg, 0.21 mmol) and Me₃SiCI (0.04 mL, 0.32 mmol) were photolysed in THF (ca. 2 mL) at 5°C for 1 h. A purple

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solid was formed. In the glovebox, a small amount of hexanes was added to the solution to ensure complete precipitation of the solid. Filtration through a fritted glass funnel followed by drying under high vacuum gave the analogue of purple solid $T_{\rm CI}$ without *tert*-butyl groups, yield 24 mg (39%). The orange filtrate was pumped to dryness to give a dark red oil, and analysis by ¹H NMR spectroscopy showed it contained unreacted **3** and **2**, and silane **8**.

Reaction of ferrocene with 4,4',4''-tri-tert-butyl-2,2':6',2''-terpyridine (1) and Me₃SiCl: By using the typical procedure described above, ferrocene (50 mg, 0.27 mmol), terpyridine 1 (109 mg, 0.27 mmol) and Me₃SiCl (0.04 mL, 0.32 mmol) were photolysed in THF (ca. 2 mL) at 5 °C for 1 h. No colour change of the solution was observed and it was pumped to dryness. Analysis by ¹H NMR spectroscopy showed unreacted ferrocene and terpyridine 1.

Reaction of 1,1'-dimethylferrocene with 4,4',4"-tri-*tert*-butyl-2,2':6',2"-terpyridine (1) and Me₃SiCl: By using the typical procedure described above, 1,1'-dimethylferrocene (50 mg, 0.23 mmol), terpyridine 1 (94 mg, 0.23 mmol) and Me₃SiCl (0.05 mL, 0.39 mmol) were photolysed in THF (ca. 2 mL) at 5 °C for 1 h. The solution turned slightly brown and it was pumped to dryness. Analysis by ¹H NMR spectroscopy showed unreacted 1,1'-dimethylferrocene and terpyridine 1.

Reaction of benzoylferrocene with 4,4',4"-tri-tert-butyl-2,2':6',2"-terpyridine (1) and Me₃SiCI: By using the typical procedure described above, benzoylferrocene (50 mg, 0.17 mmol), terpyridine 1 (69 mg, 0.17 mmol) and Me₃SiCl (0.04 mL, 0.32 mmol) were photolysed in THF (ca. 2 mL) at 5°C for 1 h. A purple precipitate was formed. A small amount of hexanes was added to ensure complete precipitation of the solid, which was isolated by filtration in the glovebox. The solid was washed with more hexanes and dried under high vacuum to give **7**_{Cl}, yield 27 mg (34%). The orange filtrate was pumped to dryness to give an orange-red solid and ¹H NMR analysis showed it contained unreacted benzoylferrocene and terpyridine **1**.

Reaction of $[Fe(\eta-C_5H_4)_2CH_2CH_2]$ **with 4,4',4"-tri-***tert***-butyl-2,2':6',2"-terpyridine (1) and Me₃SiCl:** By using the typical procedure described above, $[Fe(\eta-C_5H_4)_2CH_2CH_2]$ (50 mg, 0.24 mmol), terpyridine 1 (96 mg, 0.24 mmol) and Me₃SiCl (0.05 mL, 0.39 mmol) were photolysed in THF (ca. 2 mL) at 5 °C for 1 h. A very fine purple precipitate was formed. A small amount of hexanes was added to ensure complete precipitation of the solid, which was isolated by filtration in the glovebox. The solid was washed with more hexanes and dried under high vacuum to give 7_{Cl}, yield 2 mg (2%). The red filtrate was pumped to dryness to give an orange-red solid and ¹H NMR analysis showed it contained unreacted [Fe(η -C₅H₄)₂CH₂CH₂] and terpyridine 1.

Reaction of $[Fe(\eta-C_3H_4)_2SiMe_2SiMe_2]$ with 4,4',4"-tri-*tert*-butyl-2,2':6',2"-terpyridine (1) and Me₃SiCl: By using the typical procedure described above, $[Fe(\eta-C_3H_4)_2SiMe_2SiMe_2]$ (50 mg, 0.17 mmol), terpyridine 1 (69 mg, 0.17 mmol) and Me₃SiCl (0.03 mL, 0.24 mmol) were photolysed in THF (ca. 2 mL) at 5°C for 1 h. No colour change was observed and the solution was pumped to dryness. Analysis by ¹H NMR spectroscopy showed unreacted $[Fe(\eta-C_5H_4)_2SiMe_2SiMe_2]$ and terpyridine 1.

Reaction of [Fe(\eta-C₅H₃(Bu)₂SiPh₂] with 4,4',4"-tri-*tert***-butyl-2,2':6',2"-terpyridine (1) and Me₃SiCl: By using the typical procedure described above, [Fe(\eta-C₅H₃(Bu)₂SiPh₂] (50 mg, 0.10 mmol), terpyridine 1 (43 mg, 0.11 mmol), and Me₃SiCl (0.02 mL, 0.16 mmol) were photolysed in THF (ca. 2 mL) at 5 °C for 1 h. A very fine purple precipitate was formed. A small amount of hexanes was added to ensure complete precipitation of the solid, which was isolated by filtration in the glovebox. The solid was washed with more hexanes and dried under high vacuum to give 7_{Cl}, yield 3 mg (6%). The red filtrate was pumped to dryness to give an orange-red solid and ¹H NMR analysis showed it contained unreacted [Fe(\eta-C₅H₃(Bu)₂SiPh₂] and terpyridine 1.**

X-ray crystallography: Selected crystal, data collection and refinement parameters for $7_{PF_{0}}$ are given in Table 6. Single X-ray diffraction data were collected at 150(2) K on a Nonius Kappa-CCD diffractometer and monochromated Mo_{Ka} radiation (λ =0.71073 Å). The data were integrated and scaled with the Denzo-SMN package.^[38] The SHELXTL/PC package was used to solve and refine the structures.^[39] Refinement was by full-matrix least-squares on F^{2} with all data (negative intensities includ-

Table 6. Selected crystal, data collection and refinement parameters for $T_{\text{PF}_{6}}$

	7_{PF_6}
formula	$C_{58}H_{80}F_{12}FeN_6OP_2$
$M_{\rm r}$	1223.07
crystal system	monoclinic
space group	$P2_1/n$
colour	purple
a [Å]	16.0673(6)
<i>b</i> [Å]	18.4561(4)
<i>c</i> [Å]	21.5986(8)
α [°]	90
β [°]	100.4110(13)
γ [°]	90
$V[Å^3]$	6299.4(4)
T [K]	150(2)
Z	4
$\rho_{\rm calc} a \left[g {\rm cm}^{-3} \right]$	1.290
$\mu(Mo_{K\alpha}) [mm^{-1}]$	0.368
F(000)	2568
crystal size [mm ³]	$0.30 \times 0.26 \times 0.13$
θ range [°]	2.56-27.53
reflns collected	39945
independent reflns	$13922 (R_{int} = 0.0701)$
abs. correction	semi-empirical from equivalents
max/min transmission	0.957/0.879
parameters refined	677
GoF on F^2	0.976
$R1^{[a]}[I > 2\sigma(I)]$	0.0610
$wR2^{[b]}$ (all data)	0.1723
largest diff. peak/hole [eÅ ⁻³]	0.550/-0.585

 $[a]R1 = \Sigma ||F_o| - |F_c|| / \Sigma |F_o|. [b]wR2 = \{\Sigma [w(F_o^2 - F_c^2)^2] / \Sigma [w(F_o^2)^2] \}^{1/2}.$

ed). Hydrogen atoms were placed in calculated positions and included in the refinement in riding motion approximations.

During the refinement of $7_{PF_{e^*}}$ areas of electron density were located in difference Fourier maps that were assigned as additional diethyl ether solvent molecules. The peak pattern of electron density suggested that the solvent molecule was highly disordered and attempts to model the disorder were unsuccessful. In the final cycles of refinement, the contribution to electron density corresponding to the disordered diethyl ether molecule was removed from the observed data by use of the SQUEEZE option in PLATON.^[40] The resulting data vastly improved the precision of the geometric parameters of the remaining structure. The contribution of an additional diethyl ether has been included in the molecular formula of 7_{PF_e} .

CCDC-646229 (7_{PF_6}) contains the supplementary crystallographic data for this paper. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_ request/cif.

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